

Paint Booth Design Education...

CHECKLIST FOR DESIGNING THE PERFECT PAINT BOOTH

Atul Prabhu

Director, Autocoat Engineering (I) Pvt. Ltd.

Over 35 Years Designing & Engineering Spray Booths

Phone: 9322508192 Direct

Email: autocoatbom7@gmail.com

Auto-coat

AUTO COAT ENGINEERING (INDIA) P.L

Top 5 Design Parameters for Your Perfect Paint Booth Design...

- 1. Correct size of paint booth.*
- 2. Production Quantity.*
- 3. Enhance your Spray Quality.*
- 4. Safety & Paint Booth Norms.*
- 5. Proven Supplier (Who will
provide overlapping Drawing
with your Layout)*

Correct size of paint booth

- *Size must consider Painter & biggest component inside cabin*
- *Painting take place inside cabin (open or closed) & overspray's are effectively exhausted out of building to meet as per state pollution law.*
- *Component Size & weight will decide to go for "Side Draft or Down Draft"*
- *Material Handling "During Painting & After Painting". Heavy weight Component will require lifting devise & Bigger Paint Booth*

Production Quantity

- *Quantity per/shift will decide type of Paint Booth,
“Batch or conveyerised” paint Booth*
- *Production quantity/Paint consumption will decide
“Dry Type Paint Booth or Water Wash Paint Booth”*

Enhances your Spray Quality

- *Velocity of air draft at 0.3 m/sec as per OSHA Standards for operator comfort.*
- *Correct ventilation design will ensure effective Exhaust of air (Autocoat Speciality)*
- *Blower & “Proven & documented pressure & capacity” for efficient Exhaust of overspray will “Enhances your spray quality” (Autocoat Speciality)*
Never Buy Paint Booth with self manufactured blower

Proven Supplier

- *Compare List Painting Before (Without Autocoat know how) & Painting After (With Paint booth & Autocoat know how).*
- *AutoCAD GA Drawing matching your building, Plant Layout, Handling System with your product Geometry, Achieving Production/Quality Requirement (Autocoat Speciality)*
- *Experience & Expertise supplier must be minimum 15 years experience since paint booth life expectations 10 years*
- *Proven Manufacturing Practice like Assembly/Trial before Dispatch & Training. (Autocoat Speciality)*

Component Size & weight will decide to go for "Side Draft or Down Draft"

Side Draft Paint Booth

Vs.

Down Draft Paint Booth



Company :- SEW Chakan
Product :- Gear Box (Medium) 20 Nos./Shift



Company :- BLUESTAR WADA
Product :- Chillers (Big) 1 Nos./Shift

Side Draft Paint Booth

Vs.

Down Draft Paint Booth



Company :- Emerson Bangalore 1
Product :- Wind mill Alternator 2-5 Nos.



Company :- Kirloskar Pneumatics - Hadpsar
Product :- Pipe Spool 100 Nos./Shift

Compare List Painting Before (Without Autocoat know how) & Painting After (With Paint booth & Autocoat know how).

Auto Coat Engineering (I) Pvt. Ltd. (Thane)

Painting Before (Without Autocoat know how)



Painting with wrong paint booth unable to meet production

Painting After (With Paint booth & Autocoat know how)



Painting With Paint Booth + Conveyorised system for higher production Expertise By Autocoat



Painting without paint booth & no material handling



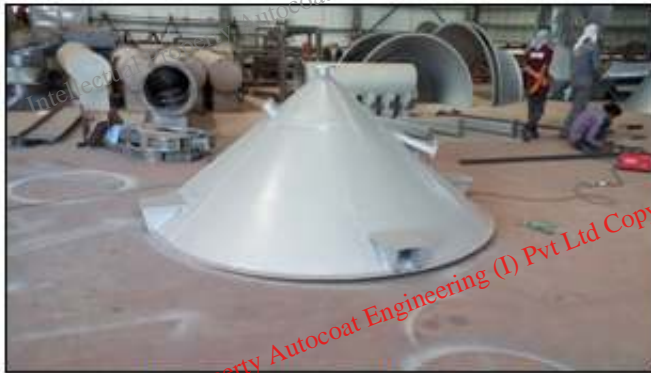
Painting with paint booth + scissor lift + turn table



Painting with wrong paint booth & no material handling + Operator stress



Painting With Paint Booth+ Monorail Handling + Slat Conveyor system + Drying Oven for higher production Expertise By Autocoat



Painting Without Paint Booth Lot of Heavy Paint Dust all Over



Painting With Down Draft Paint Booth & Handling with EOT Crane Expertise By Autocoat

Primary Paint Booth Types...

What are they and when best To consider them...

Dry Back Paint Booth:- Autocoat Specialty 4 level filtration. Suitable for low paint consumption & for PU & Air Drying paint (Non sticky paint). Autocoat Specialty Metal Baffle design insures filter replacement cost at amazingly low. Meets pollution norms of less than $150\text{mg}/\text{Nm}^3$ Particulate Matter. No ETP Required (Used filters to be given to ETP Agents) Capital cost less than water wash booth

Water Wash Paint Booth:- Autocoat Specialty Pump less (No Pump Design) Suitable for higher paint consumption more than 20 ltrs per shift & all type of baking paint (sticky paint) & Air Drying paint. Requires water tank & Washing Chamber for paint free exhaust. No filter replacement cost. Meets pollution norms of less than $150\text{mg}/\text{Nm}^3$ Particulate Matter. ETP Required for Water Disposal (Used water can be given to ETP Agents) Capital cost more than Dry paint booth.

Top 5 Costly Mistakes....

Heard from customers....

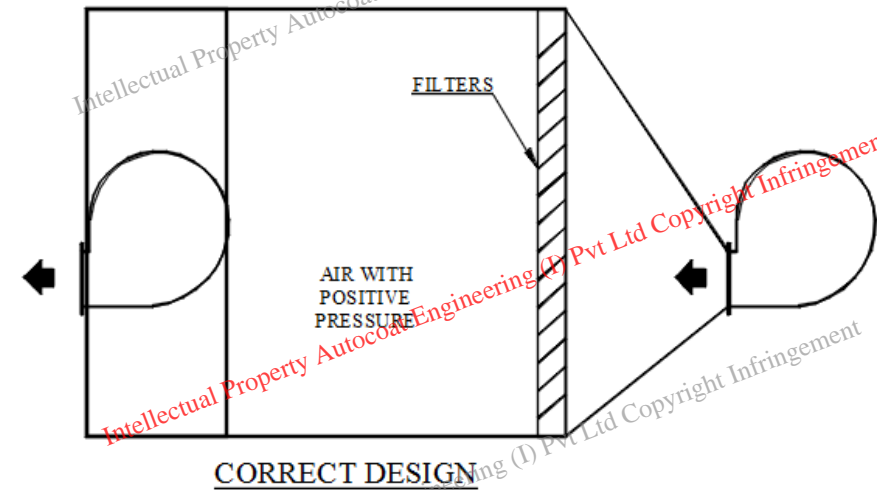
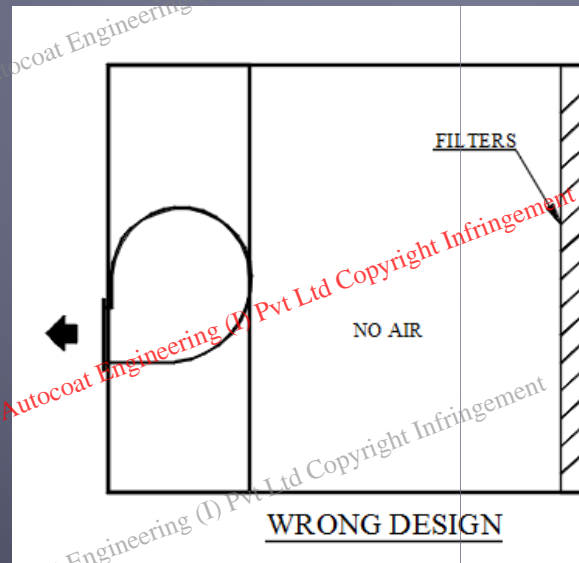
*Due to lack of knowledge even by supplier
results expensive costly mistakes or
customer...*

What I've heard from my customers...1

No Problem, I got a quote for paint booth with filters on "open" side of Paint Booth for better paint finish

So... Customer finalizes....Paint booth is erected & Discovers during painting no air inside paint booth & there is -ve ...Resulting painter suffocation...Painter Keeps Door open or removes the filter since paint booth can not be Scraped.

Expensive Learning:-



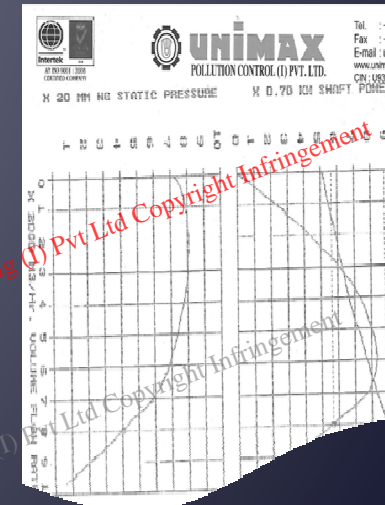
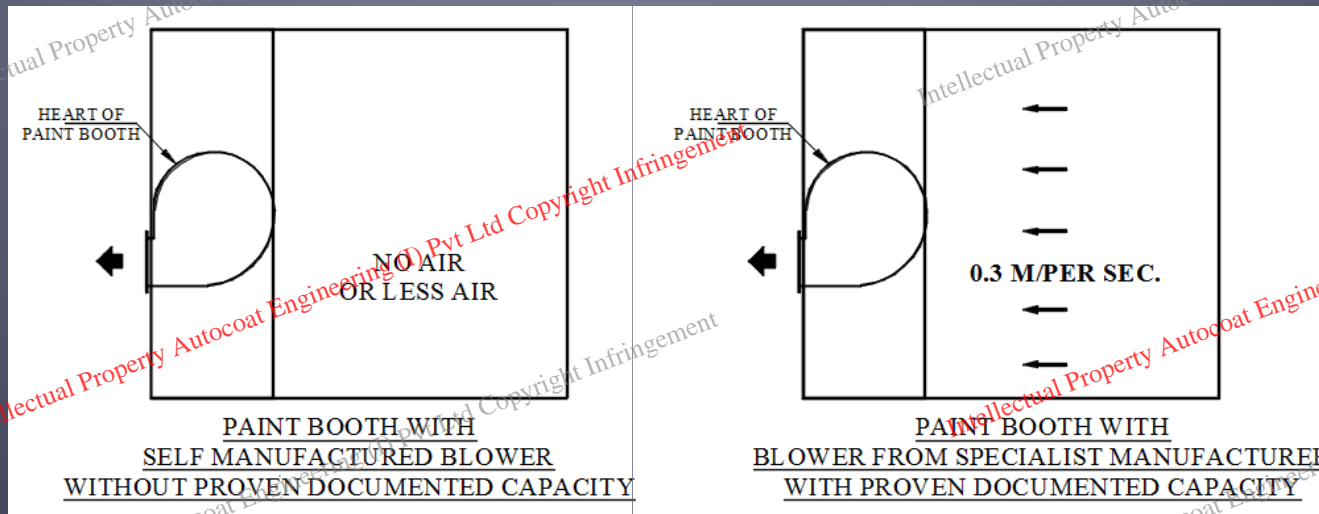
What I've heard from my customers...2

No Problem...I got a quote with the "less" Price & your price is higher

So ... Customer finalizes...Paint booth is erected & discovers air flow not sufficient (Self made blower Capacity can not be checked) painter cannot spray for longer time.

Loss of production, more rework & Loss of Money till Paint booth life.

Expensive Learning:-



What I've heard from my customers....3

No Problem...I got a quote with the "Paint Booth" for my product. Supplier has given guaranty & has supplied many paint booth

*So...Customer finalizes....Paint booth is erected & discovers "Handling" of Heavy component is difficult & painter is unhappy. Bottom painting cannot be done. Component cannot be rotated for all sides painting & likewise "many Paint Booth Shortfalls".
Loss of production, more rework & Loss of Money till Paint booth life.*

Expensive Learning :-



Wrong Paint Booth Design



Correct Paint Booth designed with Handling

What I've heard from my customers...4

No Problem....I got a quote for "Smaller Paint Booth" & is cheaper than paint booth quoted by you. Supplier has given guaranty.

So....Customer finalizes.....Paint booth is erected & discovers painter is standing outside the paint booth & all overspray's outside cabin. Inside cabin gets dirty in no time. Painting in such dirty environment results rejection & loss of customer confidence

Neither pollution norms are fulfilled

Loss of Production & Loss of Money During life of the paint booth

Expensive Learning :-



*Do Contact
Autocoat Engg. for correct Paint Booth*

*Avoid Costly Errors till life of the
Paint Booth...*

*Atul Prabhu (Director)
Autocoat Engineering (I) Pvt. Ltd.
Phone: 9322508192 Direct
Email: autocoatbom7@gmail.com*